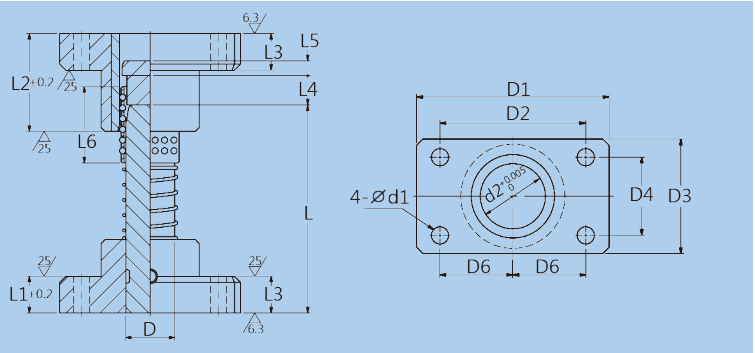
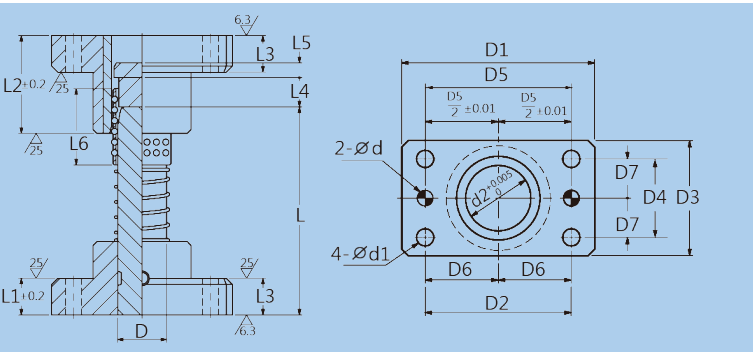


HAS013-A



HAS013-B



Type 品名	Material 材質	Heat Treatment 熱處理	Hardness 硬度	Delivery 交貨日
HAS013-A HAS013-B	FC250-Holder(Up+Bottom) 鑄鐵-(上蓋+底座) SUJ2(1.3505)-Bushing+Post 軸承鋼-內襯套+導柱 Aluminium-Cage 鋁合金-保持器	Hardened-Bushing 整體淬火-內襯套 Surface Hardened-Post 高頻淬火-導柱	HRC58~ Bushing+Post 內襯套+導柱	7 Working Days 7 個工作日

Components 附屬品		
D	Screws 螺栓	Dowel Pin 定位銷
25	8-35	8-30
32	10-40	8-30
38	10-45	10-40
50	12-50	10-40

Type	D	L	D1	D2	D3	D4	D5	D6	D7	L1	L2	L3	L4	L5	L6	d _{H7}	d1	d2
HAS013-A HAS013-B	25	90/100/110/120/130/140/150/160/170/180/200	84	66	48	30	66	33	15	30	50	20	20	5	50	8 ^{+0.015} ₀	9	31
	32	110/120/130/140/150/160/170/180/200/220/240/260	100	76	58	36	76	38	18	40	60	20	25	5	60	8 ^{+0.015} ₀	11	40
	38	130/140/150/160/170/180/200/220/240/260/300	130	100	75	44	100	50	22	50	70	25	30	10	70	10 ^{+0.015} ₀	11	48
	50	170/180/200/220/240/260/300/350	155	125	90	60	125	62.5	30	65	90	25	40	10	90	10 ^{+0.015} ₀	14	60
	60	200/220/240/260/300/350	190	150	120	80	150	75	40	75	100	30	50	15	100	13 ^{+0.018} ₀	18	70

Order Ex. 訂購範例

HAS013-A-D-L

Alterations	追加加工名稱	Description 加工說明	Order Ex. 訂購範例
A		Post length change 導柱長度尺寸變更	HAS013-A-25-A117 Post length change to 117mm 導柱長度尺寸變更為117mm
B		Holder (up or bottom) height tolerance change 上蓋或底座厚度尺寸公差變更	HAS013-A-25-100-B(0~-0.02) Holder (up or bottom) height tolerance change to 0~-0.02mm 上蓋或底座厚度公差變更為0~-0.02mm
P		Post adds dowel pin hole 導柱定位孔追加	HAS013-A-25-100-P