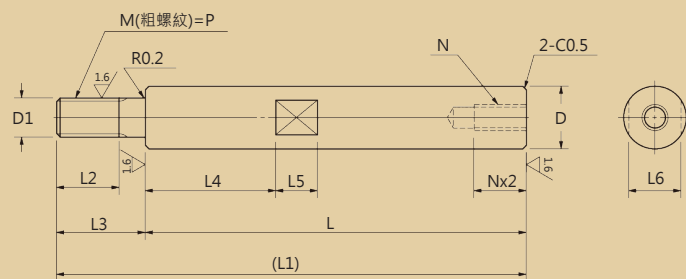


HFP074



Type 品名	Material 材質	Surface Treatment 表面處理	Delivery 交貨日
HFP074-A	S45C 中碳鋼	Blackening 染黑	8 Working Days 8 個工作日
HFP074-B		Nickel Electroless 鍍無電解鎳	
HFP074-C	SUS304 不鏽鋼	-	

D Choose Tolerance of Outsize Diameter 選擇外徑公差			
	Ⅰ	Ⅱ	Ⅲ
TOL.	h9	h7	g6
3	0 -0.025	0 -0.010	-0.002 -0.008
3.1~6	0 -0.030	0 -0.012	-0.004 -0.012
6.1~10	0 -0.036	0 -0.015	-0.005 -0.014
10.0~18	0 -0.043	0 -0.018	-0.006 -0.017
18.1~30	0 -0.052	0 -0.021	-0.007 -0.020
30.1~50	0 -0.062	0 -0.025	-0.009 -0.025

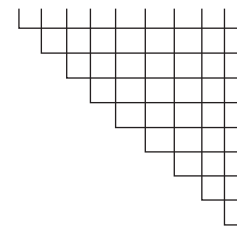
D1 Choose Tolerance of Outsize Diameter 選擇外徑公差		
	Ⅳ	V
TOL.	h9	h7
3	0 -0.025	0 -0.010
3.1~6	0 -0.030	0 -0.012
6.1~10	0 -0.036	0 -0.015
10.0~18	0 -0.043	0 -0.018
18.1~30	0 -0.052	0 -0.021
30.1~50	0 -0.062	0 -0.025

Tolerance of Length 長度公差	
L	TOL.
2~6	±0.1
7~30	±0.2
31~120	±0.3
121~400	±0.5
401~800	±0.8

Type	D	D1(粗螺紋)	L(u:0.1mm)	L3(u:0.1mm)	L2(u:1mm)	L4(u:1mm)	N(粗螺紋)	L1(max.)	L5	L6
HFP074-A	6	3/4/5	20.0~295.0	5≤L3≤D1x7	D1≤6時 L2≤D1x3&L2≤L3-2	L4+L5≤L,L4=0,L4≥1	3/4	300	8	5
	8	3/4/5/6	20.0~395.0	5≤L3≤D1x7		L4+L5≤L,L4=0,L4≥1	3/4/5/6	400	8	7
	10	4/5/6/8	20.0~495.0	5≤L3≤D1x7		L4+L5≤L,L4=0,L4≥1	4/5/6	500	8	8
HFP074-B	12	5/6/8/10	30.0~595.0	5≤L3≤D1x7	D1=8・10時 L2≤D1x3&L2≤L3-3	L4+L5≤L,L4=0,L4≥1	5/6/8	600	10	10
HFP074-C	15	5/6/8/10/12	30.0~695.0	5≤L3≤D1x7		L4+L5≤L,L4=0,L4≥1	5/6/8/10	700	10	13
	20	5/6/8/10/12/16	40.0~795.0	5≤L3≤D1x7		L4+L5≤L,L4=0,L4≥1	5/6/8/10/12/16	800	10	17
	25	5/6/8/10/12/16/20	50.0~795.0	5≤L3≤D1x7	D1≥12時 L2≤D1x3&L2≤L3-5	L4+L5≤L,L4=0,L4≥1	5/6/8/10/12/16	800	10	22
	30	8/10/12/16/20/24	60.0~795.0	5≤L3≤D1x7		L4+L5≤L,L4=0,L4≥1	8/10/12/16/20	800	15	27
	35	8/10/12/16/20/24/30	70.0~795.0	5≤L3≤D1x7		L4+L5≤L,L4=0,L4≥1	12/16/20/24	800	15	30

Order Ex. 訂購範例

HFP074-□-6-D1-L-L3-L2-L4-N-□-□



A B or C
OD
The Diameter of Stepped
Length of Rotary Shafts
Length of Thread
Length of Thread
The position of Wrench Flats
Choose N (Thread)
I II or III
IV or V

選擇材質
外徑尺寸
軸頸外徑
選擇旋轉軸長度
螺紋長度
螺紋牙長
扳手槽位置
選擇螺紋N
D公差選擇
D1公差選擇

Alterations	追加加工名稱	Description 加工說明	Order Ex. 訂購範例
A		Length tolerance change 長度公差變更	HFP074-A-6-5-100-20-10-5-N4-I-IV-A(±0.03) Length tolerance change to ±0.03 長度公差變更為±0.03
C		Adds set screw flat 單平面或雙平面加工	HFP074-A-6-5-100-20-10-5-N4-I-IV-C or 2C Adds set screw flats at one or two locations 單平面或雙平面追加
F		Adds key grooves 單鍵槽或雙鍵槽加工	HFP074-A-6-5-100-20-10-5-N4-I-IV-F or 2F Key grooves at one or two locations 單鍵槽或雙鍵槽加工
M		Slit cam grooves 開縫凸輪用溝槽加工	HFP074-A-6-5-100-20-10-5-N4-I-IV-M Slit cam grooves 開縫凸輪用溝槽加工