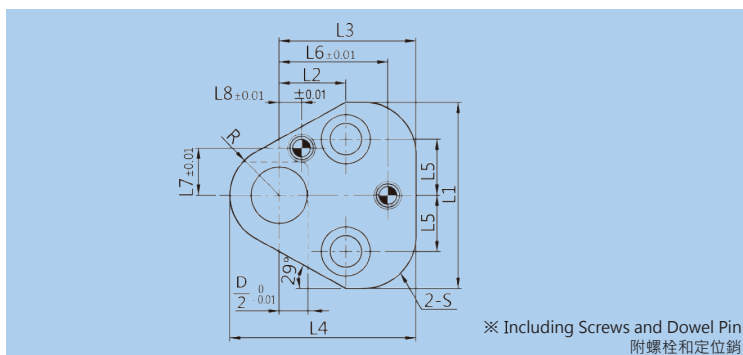
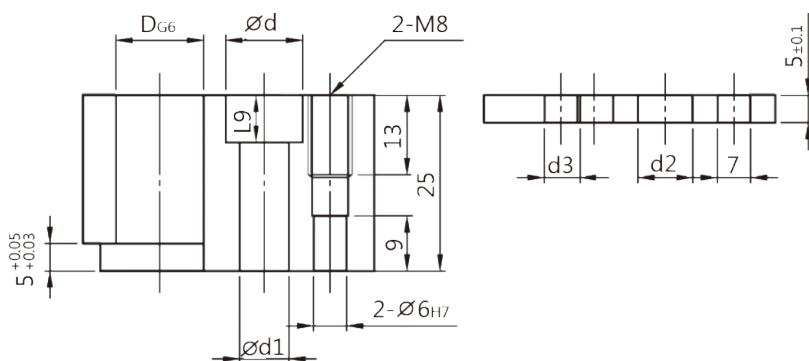


End Retainer Sets For NC Process-Triangle Type -Thickness 25mm-For Shaped Punch

NC加工用沖頭固定座組-三角型厚度25mm型-變形用



HAS021-B



Type 品名	Material 材質	Heat Treatment 熱處理	Hardness 硬度	Surface Treatment 表面處理	Delivery 交貨日
HAS021-B	S45C-Body 中碳鋼-本體 SK4-Backing Plate 工具鋼-座墊	Hardened-Backing Plate 整體淬火-座墊	HRC56~ - Backing Plate 座墊	Blackening-Body 染黑-本體	7 Working Days 7 個工作日

Components 附屬品			
D	Screws 螺栓	Dowel Pin 定位銷	Screw Plug 止付螺栓
10、13、16	8-40	6-30	M8
20	10-40	6-30	M8
25	12-40	6-30	M8

OD. TOL. 外徑公差	
D	G6
10	+0.014 +0.005
13~16	+0.017 +0.006
20~25	+0.020 +0.007

Type	D	L1	L2	L3	L4	L5	L6	L7	L8	L9	R	S	d	d1	d2	d3	
																For Male Die	For Female Die
HAS021-B	10	43.7	19.05	35.0	44.5	11.12	26.925	9.0	7.5	9	9.5	12.0	14	9	10	6.2	7.4
	13	50.0	19.05	38.1	50.8	14.27	29.970	12.0	6.5	9	12.7	15.2	14	9	10	6.2	9.4
	16	53.2	19.05	39.7	54.0	15.87	31.750	13.5	6.0	9	14.3	16.8	14	9	10	6.2	11.6
	20	59.5	19.05	42.8	60.3	17.47	33.530	16.5	5.0	11	17.5	20.0	17	11	12	6.2	13.6
	25	69.1	23.82	47.7	69.9	19.84	40.640	22.0	7.0	14	22.2	24.7	19	13	14	6.2	17.6

Order Ex. 訂購範例

HAS021-B-D-L1

※ u=unit

Visit us : www.hdw.com.tw
Contact : headway@hdw.com.tw